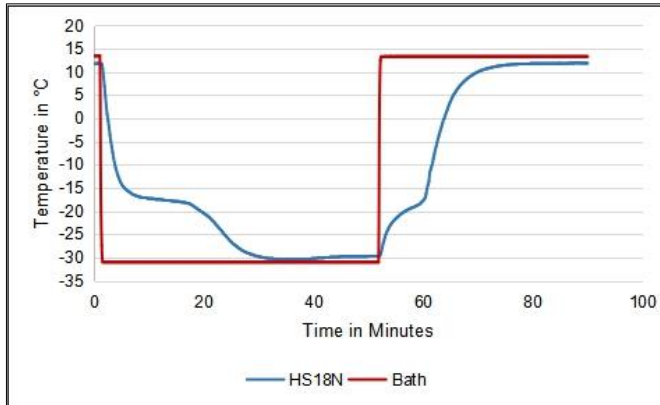


TECHNICAL DATA SHEET OF savE® HS18N

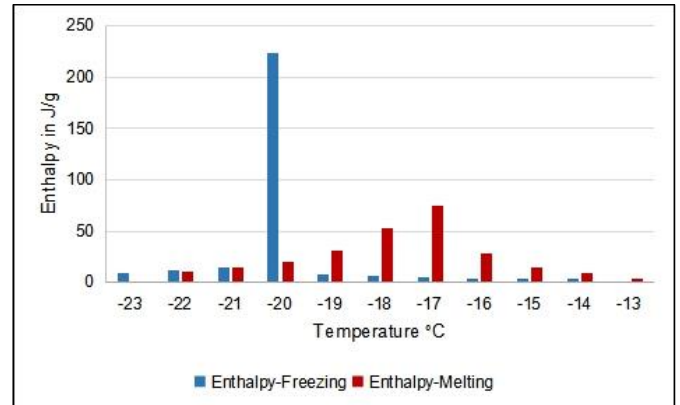
Technical specification:

Product : savE® HS18N
 Description : Inorganic phase change material
 Appearance : Clear liquid with white sediment @25 °C

Phase transition temperature and stored thermal energy*



Temperature vs time curve



Enthalpy vs temperature curve

| Property | Value** | Test method | Test conditions (if any) |
|-------------------------------|------------------------|------------------|--------------------------|
| Phase transition temperature | | | |
| Melting | -18 °C | PLUSS® T-History | @ -8 °C Liquid bath |
| Freezing | -18 °C | PLUSS® T-History | @ -28 °C Liquid bath |
| Nucleation temperature | -17 °C | PLUSS® T-History | @ -28 °C Liquid bath |
| Latent heat/enthalpy | | | |
| Melting | 260 kJ/kg | PLUSS® T-History | @ -23 to -13 °C |
| Freezing | 290 kJ/kg | PLUSS® T-History | @ -13 to -23 °C |
| Density | | | |
| Liquid | 1095 kg/m ³ | ASTM D891-95 | @ 28 °C |
| Solid | 1083 kg/m ³ | ASTM D891-95 | @ -30 °C |
| Specific heat | | | |
| Liquid | 3.48 kJ/kgK | PLUSS® T-History | @ 30 °C |
| Solid | 3.90 kJ/kgK | PLUSS® T-History | @ -23 °C |
| Thermal conductivity | | | |
| Liquid | 0.44 W/mK | KD2Pro | @ 30 °C |
| Solid | NA | | |
| Number of cycles tested | ~3000 | PLUSS® Internal | |
| Maximum operating temperature | 90 °C | | |
| Flammability | No | | |

* Determined by T-history

**Nominal Valu[es]. Actual values mentioned in test certificate.

Compatibility data available on request.

PCM is available in bulk, pouches or in containers of choice (Refer to Document **301_PCM Encapsulation**).

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